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Toward a reliable damage prediction tool for the design of linerless propellant tanks

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<u>Context & objectives</u>

Ariane 6 Next and future launchers :

Reduce mass and cost of propellant tank using linerless composite structures

- Carbon-epoxy must store cryogenic liquid at approximately 5 bar
- Permeability must be ensured by the composite (technological lock)
- 1. Understand and predict damage evolution in composite laminates
- 2. Find the relationship between damage and permeability
- 3. Select the best stacking sequences that meet functional criteria



All-composite linerless (Type-V) tank demonstrator [*Thales Alenia Space*]



Global methodology



Experimental observations

- Specimens are loaded in a tensile machine in order to generate damage
- At a certain temperature
- Then placed into a device to open crack and well see them





Numerical modelling

Objectives :

- Understand interactions behavior by using Finite Fracture Mechanics (FFM)
- Identify dominating parameters and quantify their influence





3D geometry of the RVE (Representative Volume Element)

Main crack
Short crack propagation

A crack process divided into two steps...

• Initiation : the mean stress over the crack extension reaches the critical values σ_c [3, 4]

Normal stress versus the crack length



<u>Propagation</u> : the **energy** available during the crack extension reaches the critical value G_T^c [3, 4]





Experimental setup : loading outfit for X-ray observations [2]

<u>Projection of the $-75^{\circ}/75_{2}^{\circ}$ interface</u>

Observations :

- Shorts cracks accumulate along the long ones
- Cracking threshold of adjacent ply is reduced locally

Quantitative measurements

The reduced crack rate provide the crack surface over the observed zone.



h : the ply thickness l : the length of short cracks S_{obs} : the observed surface







Definition of length l and distance d

Linear relationship between **distance** and **length**. Long cracks are further from each other than short ones.

Criterion validity

The stress concentration at the edge of the long crack validates the criterion



The long crack presence generates an overflow of energy released

Multiple distances between short cracks have been tested :

- Stress concentration depends on the distance to the main crack
- Energy release rate depends on the crack rate of the cell



- l_r crack length provided by the stress criterion
- ρ_e^0, ρ_e^1 crack rates provided by the energy criterion
- A cell area

Results & perspectives

Interactions behavior has been observed :

- Linear relationship between length and distance provides a constant ratio of the two crack rates
- This ratio depends on the intersecting angle between plies, on the temperature, on ply



⇒ It leads to a proportionality between the crack rates of interacting plies

thicknesses, and on crack threshold.

Results from simulations explained such a phenomenon using **Finite Fracture Mechanics**. The implementation of phenomenological laws into a mesoscopic model led to acceptable predictions.

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